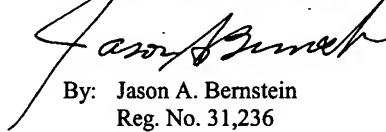


31. The process of Claim 20, further comprising contacting said water of step (c) with a clay filter.
32. The process of Claim 20, said process having at least 75% total wash water recovery system using a ratio of recycle water produced and reused to laundries normal freshwater usage without recycling.
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REMARKS

Applicants respectfully request that the above new claims be incorporated into the present application. No new matter has been added.

Respectfully submitted,
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